

HOW TO: Adding Additional Settings To The Ecom – Cordless



Adding additional settings:

Begin by turning on the motor by pressing the top power button.

1. Select one of the blank memory files from M1 to M8, using the **+/-** buttons.
2. Once on your chosen memory file, press **S** to select settings.
3. The first setting should be **'Speed'**. Use the **+/-** buttons to change speed to the required amount & press **S** to save that speed.
4. This should move you onto **'Torque'**. Again, use the **+/-** to change to the required torque and press **S** to save.
5. Then it will display **'Direction'**. For alternate directions you will need to choose **SGP** using the **+/-** and press **S** again to save.
6. If selecting **SGP** this will then take you on to **'Forward Angle'**. Use the **+/-** to choose the correct forward degrees and press **S**.
7. The final setting is **'Reverse Angle'**. Use the **+/-** to select the required reverse degrees and press **S** to save.
8. This will complete the settings, Press **S** once more to save this setting to the memory file chosen.

For example, if you selected Memory 1 (**M1**) and set this to WaveOne settings you now have WaveOne saved as **M1**. You can choose a different memory setting such as **M2** and repeat the process but adjust the settings accordingly for the next compatibility required.

Additional Settings

WaveOne:

Speed: 400

Torque: 4.00

Forward Angle: 30

Reverse Angle: 150

Reciproc:

Speed: 400

Torque: 4.00

Forward Angle: 50

Reverse Angle: 170